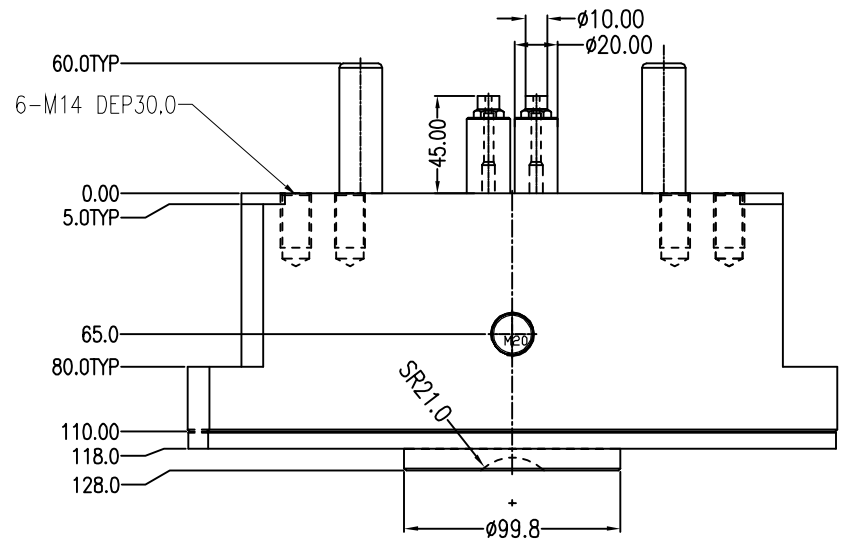
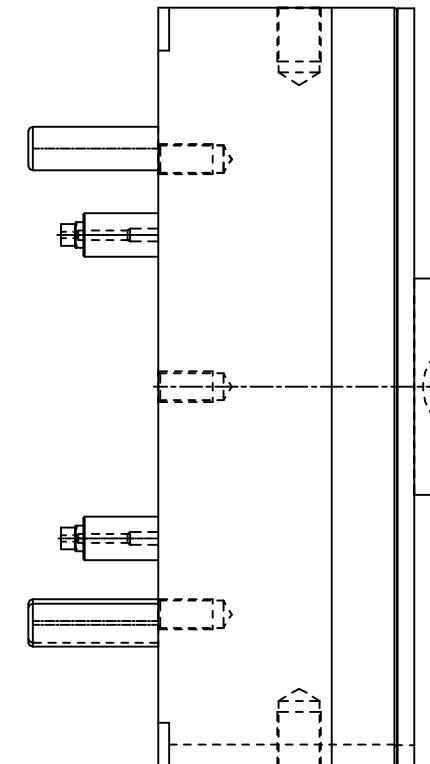
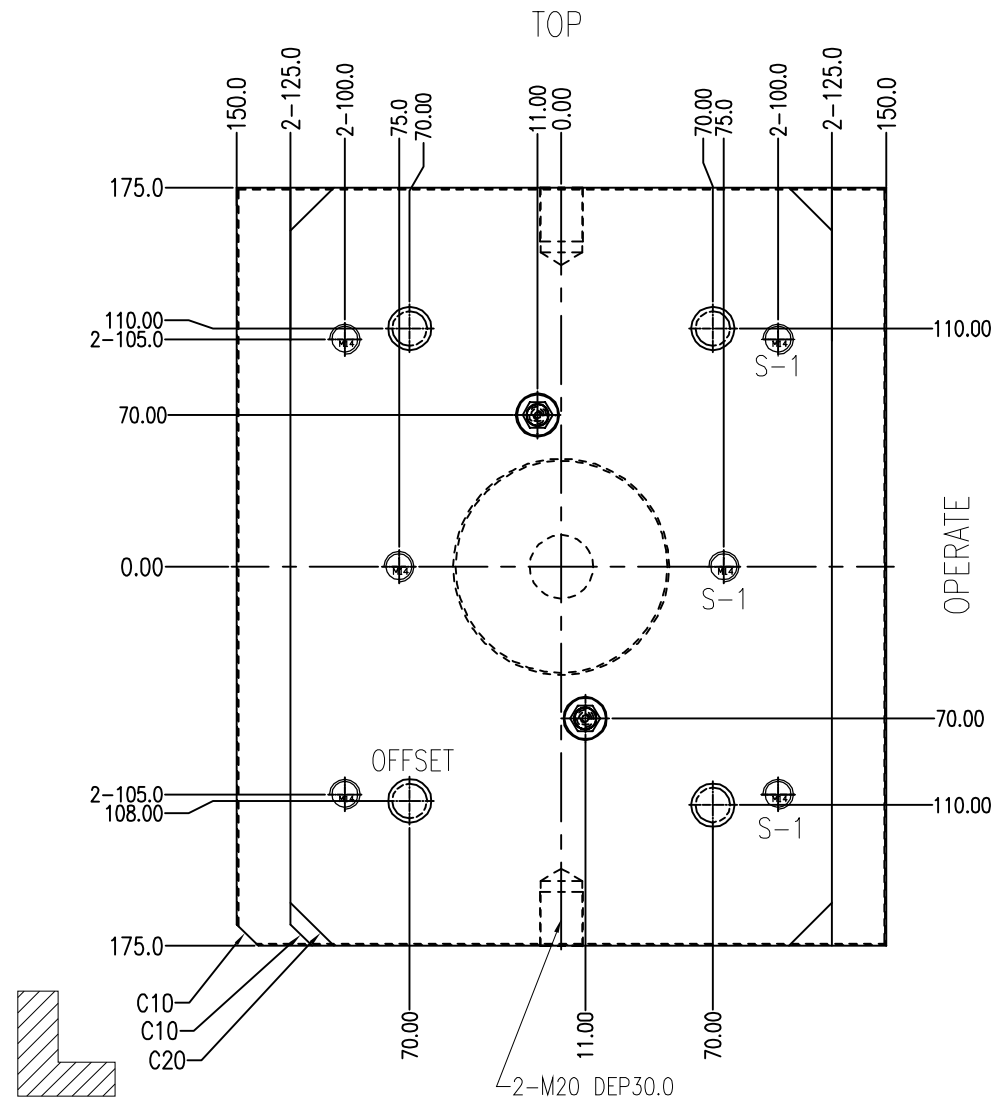


REV.	ECN.	NO.	APPD.



製程	
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- NOTES:
- 1.產品材料: SUS316(粉末冶金料),
 - 2.產品單重: 0.09g 冷料頭單重: 2.0g
 - 3.模腔穴數: 2
 - 4.單支噴嘴需要射膠量: 5.0g , 安全值: 5.0g
 - 5.定位環直徑: 100.0MM
 - 6.灌嘴半徑R: 21.0MM

X.±0.2	X.*±0.2°	UNITS: MM	NAME(INTENDED USE)	FOXCONN FU JIN PRECISION INDUSTRY (JIN CHENG) CO.,LTD
.X±0.1	.X*±0.1°	MAT'L	PART NO.(INTENDED USE)	
.XX±0.01	.XX*±0.05°	FINISH:	APPD:	TITLE:
.XXX±0.005	.XXX*±0.01°		CHKD:	DWG NO.:
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等級	對應加工段之標準				加工註解中英文對照表			
	EDM	CNC	G	W/C	DEP	鏡面	A	斜度
✓	18#或更細	預留0.02~0.03放電	鏡面加工	油研(鏡面)	TOP	正面	EDGE	刀口
✓	24#或更細	A級	▽▽▽▽	割3刀或3刀以上	BOT	反面	SC	邊角
✓	27#	B級	▽▽▽	割2刀或2刀以上	THR	貫穿	NSC	不滿意
✓	30#	C級	▽▽	割1刀(但不能有料頭等很明顯缺陷)	CB	沉澱	SR	球形
					INT	充塞	GAP	垂直距離
					REF	參考	TYP	一致